



Combo Primer Hi-Build

Description

Combo Primer Hi-Build is a premium water based coating that has both priming and filling binding properties. It is extremely effective when tiles are slightly porous and don't require too much of a high build to seal the surface. This high-grade coating is designed to be used in conjunction with the Roofcoat System.

It is recommended for use on most concrete tiles and has excellent adhesion properties prior to the application of DURAMEMBRANE or TERRAGLAZE PLUS coatings. It substantially upgrades the overall coating system durability & ensures greater system consistency of the top coat.

Features and Benefits

- Water based
- Easy application and clean up
- Strong adhesion
- Excellent durability
- Easy to apply
- Saves time on priming the surface

Suitable substrates when properly prepared

- Freshly cleaned concrete tiles
- Freshly cleaned unglazed terracotta tiles

Substrate Preparation

Where applying to a roof, it is recommended that rainwater tanks are disconnected from the guttering system before commencing work as material could be spilt on the roof or washed off if rain falls before the coating is fully cured.

The guttering should remain disconnected until after application of all subsequent coatings and until all residues are washed from the guttering.

It is safe to collect drinking water once the finish top coating has cured.

Substrate Preparation

- Areas not to be coated should be masked and protected.
- All surfaces to be coated must be clean, sound, free from contaminants including; oil, mould release, dust, dirt, silicone, mud, grease, salt efflorescence, animal droppings and any loose or flaking material.

Application Method

- Evolving Elements Combo Primer Hi-Build does not require thinning or dilution.
- Care should be taken to keep Evolving Elements Combo Primer Hi-Build off windows and adjacent surfaces that are not to be coated, as it can be very difficult to remove once allowed to dry.

Method

- Mix thoroughly with a broad, flat stirrer, using an upward lifting action, or power mixer.
- Evolving Elements Combo Primer Hi-Build can be applied using a HVLP spray equipment or airless spray equipment.
- If using airless spray equipment, a 23-25 thou tip and green gun filter is recommended.
- Try to maintain a Wet Film Thickness of 250-275 microns by checking regularly with a Wet Film Thickness Gauge.
- Apply evenly, avoid loading coating in one area as this will retard drying time and may cause sagging and blistering of the top coat. Evolving Elements Combo Primer Hi-Build must be over-coated as per Evolving Elements Roof Coating System.

Important Notes

- Do not apply Evolving Elements Combo Primer Hi Build on exposed surfaces when rain is anticipated within 6 hours of completion of the work, longer in damp, cold +/- or humid conditions.
- Avoid application in full sun, on hot surfaces or in hot windy conditions.
- Do not apply when temperature is below 10°C or is likely to fall below 10°C during the drying time.
- Coated area must be protected from damage until the completion of the project; finished work must be protected from rain, frost and severe weather conditions until fully dried.

Cleaning



• **Clean Up** - Clean all equipment with water after use.

- Remove any dried paint with methylated spirits followed by a mixture of warm water and detergent

First Aid Measures

Ingestion

- If swallowed, wash out mouth with water. Do NOT induce vomiting. Drink at least two (2) glasses of water. Seek medical attention.

Eye

- Wash with copious amounts of water for 15 minutes holding eyelid(s) open. Take care not to rinse contaminated water into non-affected eye. Seek medical attention.

Advice to Doctor

- Treat symptomatically.

Shelf -Life - Transport & Storage

Unopened Containers

Maximum two (2) years from date of manufacture when stored correctly.
Pails should not be stacked more than three (3) high during transportation and must be transported upright, Store in a cool place, upright, out of direct sunlight and above 4°C.
For further information refer to MSDS for COMBO PRIMER HI BUILD.

Safety and Handling

Refer to MSDS for Combo Primer Hi Build before use. For further information on Material Safety Data Sheets, call JPS Coatings on (03) 9357 6644.

When working with Combo Primer Hi Build observe the usual precautions for handling acrylic water based products including:

- Avoid inhalation of the vapour, prolonged skin contact and particularly eye contact
- Wear protective clothing to minimize skin contact and wear goggles where splatter is likely
- Where spills occur, soak up liquid spillage with sand/sawdust and dispose of in a sensible manner. Do not permit run-off to sewer, storm water or open bodies of water.
- Storage - no specific issues, store away from food and drink.



Technical Specifications

Packing	Coverage	Resin Type
20L Plastic Pail (@25Kg/Pail)	6.5-10m ² per Litre / coat	Acrylic Emulsion
No. of coats	Typically 1 coat	
Application method	 Spray	
Clean Up	 Clean all with water after use	
Appearance	Coloured Liquid	
Type	Water based Primer / Undercoat	
Drying Time(@25°C & 50% RH)	Tack Free: 30 Min / Overcoat: 2hrs / Fully Dry: 3h	
WFT - Wet film thickness uM	N/A	Vol Solids %: N/A
DFT- Dry Film Thickness uM	N/A	
Gloss level	Flat	
Specific Gravity	~ 1.25	
Thinner	Water - do not thin, ready to use	
Shelf life	24 Months from date of mfg (sealed)	
Flammability	Non-flammable	

Warranty

JPS Coatings provides a material replacement warranty against peeling or flaking of the full Roofcoat System caused by any defect in manufacture for a period of ten years when applied correctly by a skilled and experienced applicator in accordance with all current application criteria, including but not limited to, substrate type and preparation, application rates and methods, prevailing weather conditions and protection of finished work. Application dates, product batch numbers and quantities must be recorded and supplied as a minimum to effect potential product failure investigation. JPS Coatings provides no warranty, expressed or implied, against damage due to movement of the substrate or structure. JPS Coatings cannot accept responsibility for variations in colour, strength, defects, appearance or workability etc resulting from on-site mixing procedures and other application conditions as they are not within the control of JPS Coatings.

This information is provided with respect to the listed JPS Coatings products;

(a) You review the Technical Data Sheets (TDS) and Safety Data Sheets (SDS) before you use or handle the product; (b) the product be used only in accordance with the information provided by JPS Coatings; (c) the product be transported and handled in accordance with the SDS and relevant TDS; and (d) you thoroughly test the product, using the recommended application method on a sample of intended substrate, before using the product. The information in the technical data sheet was prepared using information gathered during product development. While JPS Coatings endeavours to update this information and maintain the accuracy of its contents, JPS Coatings cannot guarantee that the information is wholly comprehensive. JPS Coatings recommends that you conduct such additional investigations as may be necessary to satisfy yourself of the accuracy, currency and comprehensiveness of the information on which you rely in using and handling the product. If you require further information please contact JPS Coatings Office. To the full extent permitted by law, JPS Coatings liability for breach of a condition or warranty implied into the contract for sale between JPS Coatings and you by law is limited at JPS Coatings election to: (a) the replacement of the product; or (b) payment of the cost of replacing the product. The technical information and suggestions for use and application are given in good faith. Since conditions of use are beyond the manufacturer's control, information contained herein is without warranty, implied or otherwise. The manufacturer does not assume any liability for any loss or injury resulting from the use of the product. Cooler temperature, higher film thickness and higher humidity conditions will require longer drying times